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Utilization of Charge Transfer and Kinetic Methods for the Determination of Doripenem

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Abstract: Problem statement: This study presents rapid, uncomplicated and sensitive spectrophotometric techniques for the analysis of doripenem in both its pure and pharmaceutical forms. Approach: The main principle of the approaches and procedures that have been developed is the reaction of doripenem as an n-electron donor to ninhydrin and π -acceptors, such as tetracyanoethylene, 7,7,8,8-tetracyanoquinodimethane, 2,3,5,6-tetrachloro-1,4-benzoquinone, 2,3-dichloro-5,6-dicyano-1,4-benzoquinone and chloranilic acid. The wavelengths 580, 264, 320, 357, 375 and 465 nm was used for measuring the resulting complexes for ninhydrin, chlorine, chloranilic acid, DDQ, TCNQ and TCNE respectively. **Results:** The suggested procedures for the determination of doripenem were successfully put into practice with good recovery; the percent recovery ranged from 99.31-100.55. Benes-Hildebrand plots were also used to study the association constants and the free energy changes. **Conclusion:** The results of the CT method agree with those of the kinetic method and there is no significant difference between them.

Key words: Charge transfer, kinetic method, association constants, significant difference, chloranilic acid, energy changes, stability studies, aqueous solutions

INTRODUCTION

Doripenem (S-4661) is a novel carbapenem with antibacterial activity against a broad range of Grampositive and Gram-negative bacteria. For example, against members of the family Enterobacteriaceae, Homophiles influenza and Mirabella catarrhal is, the MIC90 (MIC: minimum inhibitory concentration) range from 0.032-0.5 μ g mL⁻¹ (Tsuji *et al.*, 1998). In all carbapenems, a β -lactic ring is required for their antibacterial activity (Cielecka-Piontek *et al.*, 2011).

Two other parenteral carbapenems panipenem and biapenem are licensed in the Far East, whereas faropenem, an oral penem, is available in Japan and India and the first oral carbapenem, tebipenem received approval in Japan in 2009 (Hikida et al., 1999). Doripenem's EU and US indications cover intraabdominal infection and complicated urinary tract infection, with clinical trials supporting its use in nosocomial pneumonia currently under review by the US Food and Drug Administration and the European Medicines Evaluation Agency (Livermore, 2009). As with meropenem, ertapenem and biapenem, doripenem has a 1- β -methyl group, hindering attack by renal dehydropeptidase (Mori et al., 1996) and unlike imipenem, does not need to be protected with a dehydropeptidase inhibitor. Doripenem also has a weaker protoconvulsive effect than imipenem and meropenem (Horiuchi *et al.*, 2006). A literature survey reveals the use of only high-performance liquid chromatography for the determination of doripenem. The HPLC method was developed for doripenem determination in intravenous solutions (Psathas *et al.*, 2008), in body fluids (Sutherland and Nicolau, 2007) and during stability studies in aqueous solutions.

Ultraviolet spectrophotometry (first-derivative, first-derivative of ratio spectra and bivariate analysis) was used in the stability-indicating determination of ertapenem (Zajac *et al.*, 2006; 2007; Hassan *et al.*, 2009), meropenem (Elragely *et al.*, 2008; Mendez *et al.*, 2003) and doripenem (Piontek and Jelinska, 2010).

In general, the charge-transfer complexation can simply depend on the ionisation potential of the donor and the electron affinity of the acceptor (Hamed *et al.*, 1998; Mulliken, 1950). The most important feature of this non-covalent interaction is that it is the primary director of the specificity, rate control and reversibility of many biochemical reactions (Foster, 1969). In addition, stoichiometric reaction of the donor and acceptors depends primarily on the nature of the donor and acceptor and, in some cases, on the solvent used (Dozal *et al.*, 2000; Alqaradawi and Nour, 2004; El-Din, 1985).

This study suggests that simple and sensitive spectrophotometric procedures may be used for the

determination of doripenem in pharmaceutical formulations. The methods are based on the reaction of the primary amino group of doripenem with ninhydrin and π -acceptors.

MATERIALS AND METHODS

Apparatus: All absorption spectra were measured in the region 700-250 nm using a Shimadzu UV-1601 (UV-visible) spectrophotometer with a scanning speed of 200 nm min⁻¹ and a band width of 2.0 nm, equipped with 10 mm matched quartz cells.

Materials and reagents: All of the reagents and solvents used were of analytical reagent grade. In addition, deionised water was used in all preparations. Doripenem for the injections, DORIBAXTM (Janssen-Cilag International NV), is a white to slightly yellowish off-white sterile crystalline powder. The injection vials contained 500 mg of doripenem monohydrate on an anhydrous basis. NIN, CH, CHA, DDQ, TCNQ and TCNE were purchased from Merck Schuchardt OHG, Darmstadt, Germany.

General procedure:

Preparation of standard stock solutions for charge transfer:

Standard stock solutions preparation: A standard solution of doripenem in ethanol (EtOH) with a concentration of 0.1 mg mL⁻¹ was prepared and stored in the dark at a temperature less than 25°C. Standard solutions of CH, ChA, DDQ and TCNE with concentrations of 2.5 mg mL⁻¹ for CH and 1.5 mg mL⁻¹ for ChA, DDQ and TCNE were prepared freshly in ACN every day. The solution of 1 mg mL-1 TCNQ in acetonitrile (ACN) was observed to be stable for a minimum of one week at 5°C. A fresh solution of the ninhydrin reagent was prepared daily in mthanol with a concentration of 1.5 mg mL⁻¹.

Approach 1 (with ninhydrin): A 1.5 ml aliquot of the ninhydrin/mthanol reagent and 10 mL of de-ionised water were added to each test tube of a group of test tubes containing different aliquots of the drug (doripenem) solution and then the test tubes were heated for 20 min in a water-bath at $65\pm5^{\circ}$ C. After cooling, a final concentration range of 1.5-25 mg mL⁻¹ was obtained by transferring the solutions from the test tubes to volumetric flasks and adding de-ionised water to the desired volume. The absorbance of the solutions was measured against a blank sample at 580 nm to obtain a calibration curve, which was prepared by plotting the absorbance Vs. concentration.

Table 1: Optimum conditions for the reaction between NIN and π -acceptors

Parameters	NIN	CH	ChA	DDQ	TCNQ	TCNE
Time (min)	15	25	2	2	30	20
Wavelenghth	580	264	320	357	375	465

Approach 2 (with π -acceptors): Doripenem/ π -acceptor solutions with different final concentration ranges (5-15 mg mL⁻¹ for ChA, 8-10 mg mL⁻¹ for CH, 3-20 mg mL⁻¹ for TCNE, 1-15 mg mL⁻¹ for DDQ and 2-25 mg mL⁻¹ for TCNQ) were prepared by adding 1 mL of the π -acceptors and 10 mL of ACN to volumetric flasks containing different quantities of drug solutions and these solutions remained at room temperature while the reaction occurred. (Table 1 shows the reaction times). Subsequently ethanol was added up to achieve the desired final volume and then absorbance of the solutions was measured against a blank sample at λ max values of 580, 264, 320, 357, 375 and 465 nm for ninhydrin, chloranil, chloranilic acid, DDQ, TCNQ and TCNE, respectively. By plotting the absorbance Vs. concentration, a calibration curve was obtained.

Preparation of standard solutions for the kinetic method: A 1.0 mL aliquot of 0.5 M NaOH and 2 mL of 4×10 -3 M KMnO4 were mixed and transferred to a 25 mL calibrated flask. The appropriate amount of the drug (8-40 µg) was added and the solution was diluted to the desired final volume with double distilled water; the flask and its contents were shaken gently at room temperature for 20 min. The absorbance was measured directly at 508 nm against a blank. The concentration of the drug was then calculated from the corresponding equation for the calibration graph for the fixed time method.

Pharmaceuticals formulation procedures: For each formulation, approximately 5.0 mg of DORIBAXTM was weighed. A proper amount of the drug powder corresponding to 10 mg of doripenem was dissolved in 10 mL of ethanol. The procedure was performed as described in the general procedures.

Stoichiometric study: Job's method of continuous variation was adapted. Master equimolar solutions of doripenem with both π -acceptors and ninhydrin were prepared. Acetonitrile was used as a solvent for the π -acceptors and methanol for ninhydrin. A series of 10 mL quantities of the master solution of doripenem with a particular acceptor was prepared including different complementary amounts (0:10, 1:9, 2:8 and 9:1) in 10-mL calibrated flasks. After an appropriate time, the absorbances of the resulting solutions were measured at the wavelength of maximum absorption (Table 1) against reagent blanks treated in the same way.

Interference from excipients: The interference from excipients was studied by preparing samples consisting of 50 mg of doripenem mixed with different amounts of common excipients such as glucose, lactose, fructose, talc powder, starch the procedure was performed as described in the general procedures.

RESULTS AND DISCUSSION

Doripenem exhibits a weak UV absorption at 235 nm. Using well-known spectrophotometric methods, a low sensitivity is obtained (Alqaradawi and Nour, 2004).

Reaction with Ninhydrin (NIN): Ninhydrin reagent is most commonly used to identify primary aliphatic amines (Cielecka-Piontek et al., 2011; Psathas et al., 2008). Generally, the main step of this reaction is heating the reagents for a short time in an organic solvent/water mixture; then the absorbance of the reaction product is measured at 580 nm (Gorog, 1995). During the reaction, an oxidative deamination of the primary amino group, representing the interaction between doripenem and the ninhydrin reagent in a methanol medium, occurs and produces a reduced ninhydrin that undergoes a condensation reaction to form a complex with a λ max of 580 nm (Fig. 1 and 2). Doripenem appears to be capable of reacting with ninhydrin only at higher temperatures. The maximum color of the reaction complex was acquired by heating the reaction solution for 15 min on a water bath at 65±5°C. Additionally, it was observed that an extended heating time reduced the chromomeric intensity, which emphasizes the importance of controlling the reaction time. To match the reaction criteria, many solvents such as water, methanol, ethanol, acetone, isopropanol, acetonitrile and dioxin have been examined. However, methanol provided the optimal results.



Fig. 1: Suggested reaction pathway between doripenem and NIN

Reaction with π -acceptors: An intense coloration was produced by mixing the doripenem solution (Lewis base) and the π -acceptor solutions (Lewis acid) in an acetonitrile medium at room temperature, which indicates the formation of a CT complex. The formed complexes exhibited broad absorption bands in the 250-470 nm region as follows: 357 nm for DDQ, 320 nm for Chan, 264 nm for CH, 375 nm for TCNQ (Fig. 3) and 465 nm for TCNE (Fig. 2).



Fig. 2: Absorption spectra of the products of the reactions of doripenem with NIN and TCNE



Fig. 3: Absorption spectra of the products of the reactions of doripenem with CH, ChA, DDQ, and TCNQ



Fig. 4: Representative spectra of doripenem and the doripenem + chloranil complex formed using different concentrations of doripenem (10, 15, 20, 25 and 30 μ g mL⁻¹) and a constant concentration of chloranil (75 μ g mL⁻¹)



Fig. 5: Suggested reaction pathway between doripenem and CH, ChA, DDQ, TCNE and TCNQ

The formation of the CT complex was confirmed by the observation that none of the reactants was associated with the produced colors. A proposed mechanism for the formation of new bands could be represented by an electron-transfer complexation reaction between doripenem (lone-pair donor) and electron-deficient π acceptors followed by the formation of radical ions. As the concentration of doripenem increased, the intensity of these bands increased. The proposed mechanisms with respect to each π -acceptor are depicted in Fig. 5. donor-acceptor mixture of the reaction was imperative for obtaining reproducible results. The transformation of the molecular complex (outer complex) into the inner complex involves the formation of radical ions, which is responsible for the observed wavelength and requires time to be completed. To optimize the conditions, some parameters, such as solvent, time, reagent concentration and temperature, were explored; one variable was changed and its effect on the absorbance of the colored complex was observed. Figure 4 displays representative spectra, which demonstrate the pure doripenem spectra and those of different concentrations of doripenem with a constant concentration of chloranil (75 mg mL⁻¹). However, the change in the doripenem spectra with added chronal is understandable.

Reagent concentration: The ideal volume of the doripenem stock solution for conducting the assays with the polycyanoquinone and polyhaloquinone π -acceptors was found to be 1 mL, whereas 1.5 mL of ninhydrin was used. Thus, increased concentrations of the reagents used may be helpful for rapidly achieving equilibrium and minimizing the time needed for the CT complex formation.

Reaction time: The determination of the reaction time was performed by tracing the absorbance of the produced colour at different time periods at ambient temperature $(25\pm5^{\circ}C)$ for all of the reagents except ninhydrin (65°C). For each of the investigated reagents, the complete formation of the color was achieved either promptly or after 10-30 min (Table 1).

Association constants and standard free energy changes: The Benesi-Hildebrand equation was used for the determination of the association constants for the interaction of each drug with a NIN, CH, ChA, DDQ, TCNE or TCNQ complex (Benesi and Hidelbrand, 1949):

$$\frac{Ca}{A} = \frac{1}{\epsilon} + \frac{1}{Kc_x\epsilon} \times \frac{1}{Cb}$$

In this equation, Ca and Cb are the concentrations of the acceptor and donor, respectively. A is the absorbance of the complex, ε is the molar absorptivity of the complex and Kc is the association constant of the complex.

Table 2 shows straight lines that were obtained from plotting the values of Ca Vs. A according to the aforementioned equation. The standard free energy changes (ΔG°) for the complexation reaction were calculated from the association constants using the following equation:

$$\Delta G^{\circ} = -2.303 \text{ RTlogKc}$$

Here:

 ΔG° = The free energy change of the complex (kJ mol-1)

- R = The gas constant $(0.001987 \text{ K cal mol}^{-1} \text{ deg}^{-1})$
- т = The temperature in Kelvin $(273^{\circ}C)$ and
- Kc = The association constant of the drug acceptor complexes (1 mol⁻¹) given in Table 3 (Martin and Bustamante, 1993).

Reaction stoichiometry: Considering Job's method of continuous variation the observed molar ratio of the doripenem to NIN, CH, ChA, DDQ, TCNE and TCNQ was 1:1 for all reagents except NIN, which had a ratio of 1:2.

Quantification:

Linearity, accuracy and precision: Successive calibration standards were prepared and four linearity curves including seven non-zero concentrations were analysed to verify the linearity, accuracy and precision. For the proposed procedures, linear regression equations were acquired. A linear reliance of the absorbance on Beer's law was demonstrated by the calibration curve as given in Table 2, which displays the results of the statistical analysis of the experimental data, including the slopes, intercepts and the square of the correlation coefficients acquired by the linear leastsquares processing of the results. Solutions with different concentrations of doripenem were prepared and analysed in five replicates for the purpose of determining the accuracy and precision of the methods.

Table 2: Quantitative parameters for the reactions of doripenem with NIN, CH, ChA, DDQ, TCNE and TCNQ

в

Slope

0.012

0.031

0.026

0.054

0.043

0.025

0.9990

0.9999

0.9998

0.9995

0.9997

0.9999

Linearity Intercept

Α

0.022

0.011

0.001

-0.031

-0.093

-0.105

µg mL⁻

1-25

8-10

5-15

1-15

2-25

3-20

Acceptor

NIN

CH

ChA

DDQ

TCNQ

TCNE

Table 4 summarises the analytical results obtained from this investigation. The values of the Relative Standard Deviation (RSD) and the Standard Deviation (SD) acquired were quite acceptable. According to the present experimental conditions, the intensity of the absorption at the specified wavelength is a function of the concentration of doripenem. Beer's law plots in all studied situations were linear with very small intercept values (-0.105-0.022). Table 2 indicates that the slopes ranged from 0.012-0.054 in the general concentration ranges. A least-square method was used to derive the regression equations for the proposed procedures and the correlation coefficient ranged from 0.9995-0.9999.

Specificity: Several experiments were conducted to study the influence of common additives, excipients and adjutants on the proposed approach before handling the analysis of the pharmaceutical preparations. Regarding the interference resulting from the degradation products of doripenem and the interference of the excipients and additives commonly existing in pharmaceutical formulations, the Energy of the Charge Transfer (ECT) relies on the Ionisation Potential (IP) of the donor and the electron affinity of the acceptor (EA); thus, the λ max values of other p-donors differ from those of the examined acceptors if they can form Charge-Transfer (CT) complexes. The basic characteristics of doripenem gave rise to this specificity in the charge-transfer reaction of doripenem because they allow the charge transfer to occur; however, the low basicity of doripenem's degradation products makes the charge transfer difficult to achieve. In the dosage forms, the potential interference caused by the excipients was also studied. Table 5 shows the obtained recovery percentages, which were good and no interference was observed from any of these excipients in the proposed approaches.

Detection Limit (DL) and Quantification Limit (QL): The DL and QL values for doripenem with NIN and each π -acceptor were calculated. The theoretical DL and QL values were examined by a real analysis of these concentrations via proposed methods.

Table 3: Association constants (Kc), correlation coefficients and standard free energy changes ($\Delta G^\circ)$ of the doripenem

Molar	complexes obtained from Benesi-Hildebrand plots							
absorptivity	Acceptor	ΔG°	% RSD	Kc 10^{3}	% RSD	r		
43553	NIN	-4.365	0.97	0.891	0.96	0.999		
62322	СН	-3.540	0.92	1.354	0.87	0.998		
50992	ChA	-4.791	1.03	1.168	1.03	0.999		
72466	DDQ	-4.921	0.98	0.961	0.94	0.997		
94845	TCNQ	-3.964	1.04	1.469	1.06	0.998		
81734	TCNE	-4.852	1.12	1.389	1.12	0.999		

Molar

Table 4: Evaluat	ion of the a	ccuracy and preci	ision of the p	roposed meth	ods				
Added $\mu g m L^{-1}$	Found	% Recovery	SD	RSD	Added $\mu g m L^{-1}$	Found	% recovery	SD	RSD
NIN					DDQ				
2	1.99	99.50	0.354	0.349	5	4.88	99.60	0.466	0.465
5	5.00	100.00	0.512	0.501	10	9.98	99.80	0.415	0.405
10	9.98	99.80	0.942	0.950	15	14.97	99.80	0.645	0.655
15	14.97	99.80	0.364	0.372	20	20.11	100.55	0.687	0.689
20	21.01	100.05	0.694	0.693	25	25.13	100.52	0.954	0.959
30	29.99	99.97	0.618	0.609	30	29.86	99.53	0.476	0.473
CH					TCNQ				
15	15.03	100.20	0.941	0.933	5	4.97	99.40	0.898	0.894
20	19.89	99.45	0.945	0.940	10	9.96	99.60	0.466	0.468
25	25.00	100.00	0.475	0.490	15	14.87	99.31	0.468	0.463
30	29.96	99.87	0.648	0.639	20	19.79	99.95	0.348	0.338
40	39.94	99.85	0.756	0.766	25	24.95	99.80	0.845	0.840
50	51.04	100.08	0.468	0.487	30	29.90	99.67	0.768	0.761
ChA					TCNE				
2	1.99	99.50	0.871	0.786	5	5	100.00	0.456	0.453
5	4.97	99.40	0.489	0.501	10	9.99	99.90	0.479	0.480
10	9.97	99.70	0.377	0.394	15	15.14	100.39	0.598	0.600
15	14.98	99.87	0.745	0.744	20	20.16	100.08	0.947	0.958
20	19.96	99.80	0.311	0.344	25	25.00	100.00	0.468	0.459
35	34.89	99.69	0.746	0.745	30	29.97	99.90	0.587	0.588

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Table 5: Recovery of doripenem in the presence of different excipients

	% Reco	% Recovery						
Ingredient	NIN	CH	ChA	DDQ	TCNQ	TCNE		
Glucose	99.32	100.02	99.97	99.98	99.59	99.98		
Fructose	100.00	100.10	99.91	99.79	99.76	99.47		
Lactose	100.01	99.98	100.97	99.49	99.92	99.65		
Starch	99.97	99.94	100.91	100.03	100.02	100.97		
Talc	99.96	100.06	99.93	100.08	100.01	99.86		

Table 6:	Determination	of	the	concentration	of	doripe	nem	in
	commercial ph	arm	aceut	ical preparation	s by	y the p	propos	sed
	and reference n	netho	od (M	(ulliken, 1950)				

	,		. ,		
Dorebax TM	Mean% recovery	SD	RSD	T-test	F-test
Reference	99.60	1.01	1.01	0.07	1.11
NIN	99.30	1.03	1.03	0.11	1.21
CH	100.20	0.97	0.97	0.87	1.09
ChA	99.90	0.98	0.98	1.03	1.18
DDQ	99.70	1.03	1.03	1.06	1.21
TCNQ	100.40	1.05	1.05	1.11	1.28
TCNE	100.04	0.97	0.97	1.21	1.37

The QL values of doripenem with NIN, CH, ChA, DDQ, TCNQ and TCNE were 0.363, 1.02, 0.34, 0.21, 0.11 and 0.08 mg mL⁻¹, respectively, whereas the DL values were 0.12, 0.45, 0.1, 0.05, 0.07 and 0.21 mg mL⁻¹, respectively.

Analysis of pharmaceutical dosage forms: To analyze the doripenem in pharmaceutical formulations, the proposed spectrophotometric charge-transfer approaches were used in conjunction with the reference method (Mulliken, 1950). The same samples were involved in the determination. In the case of the calculated and theoretical values (95% confidence) of the proposed and formally valid methods, no substantial variation was observed between the results, as determined by t and F tests. However, these results suggest a similarity between accuracy and precision. The data in Table 6 indicate that the current procedures

could be introduced to the assay of these drugs in their single dosage forms without interference. Repeatedly, no interference was observed for the commonly encountered ingredients of the formulations. For the acceptors that were used, the recovery percentages ranged from 99.31-100.55.

Kinetic and optimization of the reaction condition: The reaction between doripenem and alkali potassium permanganate results in a maximum absorbance at 508 nm. Because the intensity of the color increases with time, this behavior was used to analyze the above-cited drug in its pure and pharmaceutical preparations.

The reaction rate increased substantially as the color development increased. Therefore, room temperature was selected as the optimum temperature. Heating the solution was observed to increase the rate of the reaction, but MnO_2 was precipitated.

The increase in the reaction rate and the maximum absorbance as a function of time was investigated with increasing KMnO₄ concentrations. It was observed that 2 mL of 4×10 -3 M KMnO4 was adequate to achieve the maximum absorbance. Using more than 2 ml resulted in no change in the reaction rate and the maximum color intensity, whereas less than the optimal volume (2 mL) resulted in a color intensity that was less than the maximum value and required an increased time to form.

The influence of the NaOH concentration on the reaction rate was also studied using 0.5-5 mL of 0.5 M NaOH. The addition of NaOH increased the absorbance of the reaction product at volumes up to 1.0 mL, after which a further increase in the volume of 0.5 M NaOH resulted in no change in the absorbance of the reaction product. Therefore, 1.0 mL of 0.4 M NaOH was found to be the most suitable concentration to achieve the maximum absorbance.



Fig. 6: Graphs of absorption versus time for the reaction between doripenem and potassium permanganate showing the dependence of the reaction on the doripenem concentration. The concentration of doripenem was (1) 2.14×10^{-5} , (2) 3.21×10^{-5} , (3) 4.28×10^{-5} , (4) 5.36×10^{-5} , or (5) 6.43×10^{-5} M, the concentration of sodium hydroxide was 0.5 M and the concentration of potassium permanganate was 5×10^{-3} at room temperature

To summarise the optimum working conditions for the kinetic analysis of doripenem, 1.0 mL of 0.5 M NaOH and 2.0 mL of $4 \times 10-3$ M KMnO⁴ at room temperature were used.

The rate of the reaction was also found to be dependent on the doripenem concentration. The rate was followed at room temperature with various concentrations (5-26 μ g mL⁻¹) of doripenem and KMnO⁴ and NaOH were maintained at the optimum concentrations described above.

It is clear from the graph shown in Fig. 6 that the rate increased as the concentration of the drug increased, indicating that the reaction rate obeys the following equation:

Rate = K'(drug) n

Here, K' is the pseudo-order rate constant and n is the order of the reaction.

The rate of the reaction was estimated by the variable-time method measurement as $\Delta A/\Delta t$, where A is the absorbance and t is the time in seconds.

Taking logarithms of the rates and concentration, Eq. 1 can be transformed into the following equation:

$$\text{Log rate} = \log \frac{\Delta A}{\Delta t} = \log KW + n \log (\text{drug})$$

The regression of log (rate) versus log [doripenem] gave the following regression equation:

Log (rate) = -0.517 + 1.04 log c (r = 0.9969)

Hence, $K^{\sim} = 0.304$ sec-1 and the reaction is first order (n = 1.04) with respect to the doripenem concentration.

Initial-rate method (pseudo-zero-order-method): In the initial-rate method, graphs of the rate (at the beginning of the reaction) versus the drug concentration were difficult to obtain because the first step of the reaction is not rate determining and is too fast to follow; thus, tangents to the curves at zero time are difficult to draw. Therefore, this method was abandoned.

Rate-constant method: Graphs of log (absorbance) versus time for doripenem concentrations in the range of $1.5 \times 10-5-6.5 \times 10-5$ M were studied and found to be straight lines. The pseudo-first order rate constants (K^{\coloredox}) corresponding to different concentrations of doripenem were calculated from the slopes multiplied by -2.303 and are presented in Table 7.

A regression of C versus K^{\sim} gave the following equation:

$$K'= -5.90 \times 10^{-5} + 0.133 \text{ C r} = 0.9977$$

The poor linearity is likely due to changes in the rate constant $(K^{})$ with the inevitable slight changes in the elevated temperature of the reaction.

Fixed-absorbance method: The reaction rate was recorded for different concentrations of doripenem in the range of $1.4 \times 10-5-6.6 \times 10^{-5}$ M. A pre-selected value of the absorbance was fixed and the time was measured in seconds. The reciprocal of time versus the initial concentration of the drug (Table 7) was plotted. The following equation of the calibration graph was obtained:

$$1/t = 1.98 \times 10 - 3 + 9.7 \times 10 - 3 C (r = 0.9264)$$

The range of the drug concentration giving the most acceptable calibration graph with the above equation was limited to 8-20 μ g mL⁻¹, which could be a disadvantage.

Fixed-time method: The reaction rates were measured for different concentrations of doripenem. The calibration graphs of absorbance versus the initial concentration of the drug were obtained at fixed times of 5, 10, 15, 20 and 25 min using the calibration equations. Both of the slopes and the intercepts increased with time and the best correlation coefficient was obtained for a fixed time of 20 min, which was, therefore, chosen as the most suitable time for the absorbance measurements. Doripenem kept the sodium hydroxide and permanganate concentrations constant at 0.5 M and $4 \times 10-3$ M at room temperature. Table 7: Values of K` and the reciprocal of time for different rates of variable concentrations of the drug at constant concentrations of NaOH (0.5 M) and potassium permanganate $(5 \times 10^{-3} \text{ M})$

permanganate (5×10 m)					
[meropenem] M	$K^{S^{-1}}$	$1/t \text{ sec}^{-1}$			
1.39×10 ⁻⁵	3.23×10 ⁻⁴	2.08×10 ⁻³			
1.67×10^{-5}	3.68×10 ⁻⁴	3.03×10 ⁻³			
1.95×10^{-5}	4.60×10^{-4}	4.76×10^{-3}			
2.23×10 ⁻⁵	5.29×10^{-4}	7.69×10 ⁻³			
2.51×10 ⁻⁵	5.76×10 ⁻⁴				

 Table 8:
 Application of the proposed kinetic method to the determination of doripenem in its pharmaceutical formulation

Preparation	Found±SD (%) ^a
DORIBAX TM	99.91 ± 0.40 t = 1.02
(3.182) ^b	r = 1.02
	$F = 1.84 (9.12)^{\circ}$

^aMean \pm standard deviation of five determinations ^bThe tabulated values of t- and F-tests at 95% confidence limit

The formation of doripenem includes a transfiguration of the hydroxyethyl group and the hydroxyl functionality is oxidized in two sequential steps, of which the second is rate determining, via conversion of the radical to a ketene.

Analysis of pharmaceutical dosage forms: The fixed method was applied to the determination of the studied drug in vial forms. The concentration of doripenem that was calculated using the corresponding calibration equation is shown in Table 8 at a fixed time of 20 min

CONCLUSION

The proposed approaches meet the enduring needs of the routine analysis of doripenem used in pharmaceutical quality control laboratories, particularly in terms of simplicity, accuracy, precision, speed and cost. These methods offer low cost analysis and maintain accuracy. Their application to the analysis of doripenem in pharmaceutical formulations was successfully performed. Because all of the utilised π acceptor reagents showed proper outcomes in the quantitative analysis of doripenem and because the complexes form directly to obtain the lowest DL and QL values, it is recommended, according to a comparative study depending on the validation data, that ChA and DDQ are the most suitable reagents for doripenem analysis. Ninhydrin is also a suitable and useful reagent due to its derivitisation character through which it offered highly reliable statistical data in our experiment. The results of the CT method agree with those of the kinetic method and there is no significant difference between them.

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