

Original Research Paper

Simulation and Optimization of Perovskite Type Micro Thermoelectric Generator

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Article history

Received: 23-10-2015

Revised: 27-06-2016

Accepted: 21-11-2016

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Abstract: In this study the thermoelectric properties of perovskite type Ca-Mn-O₃ compounds are estimated for the operating range of 850-1150 K. The optimization of design module for maximum power output is obtained using the analytical expression for power of Thermoelectric Generator (TEG). For the optimum length of 1.4 μm and with a cross sectional area of 0.3×0.3 μm the power obtained is 4.635 nW. For the same optimum length of 1.4 μm when the cross sectional area is increased to 0.6×0.6 μm the power obtained is 18.54 nW. A bridge type micro TEG (μTEG) with two thermo couples in series and four thermocouples in parallel are simulated and the temperature and voltage distribution obtained. The variation of power density for varying the gap length is analyzed. The calculated power density is 2.75 mW/(cm²K²) for optimum length of 1.4 μm with a gap length of 0.3 μm and cross sectional area of 0.6×0.6 μm. The calculated power density is increased to 4.0748 mW/(cm²K²) for the same optimum length of 1.4 μm when the gap length is 0.1 μm and with the same cross sectional area of 0.6×0.6 μm. To power up a 75W LED street light the required number of devices connected in series is 322 and in parallel is 12,658,228 with the impedance matching between the micro thermoelectric generator and the load.

Keywords: Micro Thermo Electric Generator, Figure of Merit, Design Optimization, LED Lighting

Introduction

Due to the rise in energy demand and pollution control requirement, the demand for the clean energy system is increasing. Micro Thermoelectric Generators (μTEGs) are the clean energy sources. They utilize waste heat and convert to electricity. Glatz *et al.* (2009) works on Seebeck effect. When a temperature gradient exists across a material, a proportional voltage is developed and when a load is connected, electrical power is obtained. The μTEGs have no moving parts. Xiong *et al.* (2011) discusses the properties of the device as robust and maintenance free. Kao *et al.* (2010) explains the function of μTEGs is not only to generate electric power but also to recycle reuse waste heat energy. This type of generation is applied for waste heat recovery in body. Kishi *et al.* (1999) developed bismuth telluride based micro thermoelectric generator and utilised the heat

emitted from the person's wrist. The electrical energy generated is used to power up wrist watch of 1 μW with a driving voltage of 1.5 V. Ming Chen *et al.* (2011) developed a poly Silicon based transparent micro thermoelectric generator and utilized the temperature difference between the inside and outside of the windows of the building. Ming Chen *et al.* (2011) shows that each glass window of size 60×90 cm assembled with μTEG can generate 0.05~0.1 W of electrical power with a temperature difference of 5~10 K. Three best known groups of thermoelectric materials are bismuth telluride (Bi₂Te₃), lead telluride and silicon-germanium alloys. In this Bi₂Te₃ has the highest figure of merit around room temperature. Lead telluride has the highest figure of merit in the temperature range (400-800 K). The silicon-germanium alloy has the highest figure of merit at 1300 K (Tripathi and Bhandari, 2005; LaLonde *et al.*, 2011). Thermoelectric generators needs high figure of merit

merit $zT = S^2\sigma T/(k_E k_L)$ to be maintained over a large temperature gradient. The Seebeck coefficient(S), electrical conductivity (σ), electronic thermal conductivity (K_E) and lattice thermal conductivity (K_L) are interdependent via carrier concentration. To improve ZT, carrier concentration must be optimized and thermal conductivity must be minimized. The optimum carrier concentration increases with temperature. In Ag doped PbTe/Ag₂Te composite the solubility of Ag increases with temperature. This gives the self-tuning of the optimum carrier concentration with temperature. The lattice thermal conductivity is reduced by the Ag₂Te nano precipitate. Pei *et al.* (2011) obtained the peak ZT as 1.24 at 750 K with the carrier concentration of $2 \times 10^{19} \text{ cm}^{-3}$. The important requirements of high temperature thermoelectric materials are high chemical and thermal stability for long time (Yasukawa *et al.*, 2010; Hamada *et al.*, 2009; Kawakami *et al.*, 2009; Weidenkaff *et al.*, 2010). The material should be easy for manufacturing (Yasukawa *et al.*, 2010; Hamada *et al.*, 2009). Weidenkaff *et al.* (2010) states that the other requirements are the material should be non-toxic and environmentally friendly, easily available and light weight. Perovskite type materials have all the above requirements and are suited for thermoelectric power generation (Yasukawa *et al.*, 2010; Hamada *et al.*, 2009; Kawakami *et al.*, 2009; Weidenkaff *et al.*, 2010).

Optimization of Design Module of μ TEG

In lateral design of thermocouple with lateral heat flow the thermal coupling is less because the contact surface between the source and the μ TEG is minimum. Glatz *et al.* (2009) proves that vertical heat flow is improved with vertical design. Figure 1 shows the lateral design. Tripathi and Bhandari (2005) explains that radially oriented μ TEG is used for power generation from hot gas stream. Figure 2 shows the radial design. Kao *et al.* (2010) deals with bridge type design in which thermocouples are connected in series as well as in parallel which increases both voltage and current output of μ TEG. Figure 3 shows the bridge type design. Optimization of module geometry is required for the maximization of power output. Rowe and Min (1996) discuss the formula required to achieve an optimized module design are:

$$V = N\alpha(T_h - T_c) / (1 + 2rl_c / l) \quad (1)$$

$$I = A\alpha(T_h - T_c) / 2\rho(n + l)(1 + 2rl_c / l) \quad (2)$$

$$P = 4\alpha AN(T_h - T_c) / 2\rho(n + l)(1 + 2rl_c / l) \quad (3)$$

where, N is the number of thermocouples, ρ is the electrical resistivity, T_h and T_c are temperatures at hot and cold side respectively, A and l are the area of cross section and thermo element length respectively, l_c is the contact layer thickness, $n = 2\rho_c/\rho$ and $r = K/K_C$, ρ_c

electrical resistivity of contact, K_C thermal conductivity of contact layer, l is the length of thermoleg, A is the cross sectional area, α is the Seebeck coefficient of thermoleg, K is the thermal conductivity of thermoleg, ρ is the electrical resistivity of thermoleg, V is the voltage of μ TEG, I is the current of μ TEG and P is the power of the μ TEG. A single μ TEG is analyzed using MATLAB. The cross sectional area of μ TEG is $0.3 \times 0.3 \mu\text{m}$. The thermoelectric material used is perovskite-type $\text{Ca}_{0.85}\text{Nd}_{0.1}\square_{0.05}\text{MnO}_3$ (\square indicates A-site vacancy). Kawakami *et al.* (2009) states that the thermoelectric properties of the materials are: Seebeck coefficient is $104.889 \mu\text{V/K}$ and the thermal conductivity is 3.3 W/(m-K) . The electrical conductivity is $17905.103, 17655.991, 17324.17, 16494.029, 15830.049, 14999.250$ and 14336.095 S/m for temperature $850 \text{ K}, 900, 950, 1000, 1050, 1100$ and 1150 K respectively. The temperature of the hot side is varied from 850 to 1150 K in steps of 50 K . The cold side temperature is 750 K . The thickness of contact layer is $0.1 \mu\text{m}$. The contact layer material used is copper and K_C is 385 W/(m-K) , r is 0.00857 . Figure 4 shows the voltage of μ TEG for varying the thermo leg length from 0 to $2.8 \mu\text{m}$ in steps of $0.2 \mu\text{m}$ with a cross sectional area of $0.3 \times 0.3 \mu\text{m}$. Figure 5 shows the current of μ TEG for varying the thermo leg length from 0 to $2.8 \mu\text{m}$ in steps of $0.2 \mu\text{m}$ with a cross sectional area $0.3 \times 0.3 \mu\text{m}$. Figure 6 shows the power of μ TEG for varying the thermo leg length from 0 to $2.8 \mu\text{m}$ in steps of $0.2 \mu\text{m}$ with a cross sectional area of $0.3 \times 0.3 \mu\text{m}$.

Table 1. Performance of μ TEG with a cross sectional area of $0.3 \times 0.3 \mu\text{m}$

Sl.No.	$T_h(\text{K})$	$P_{\max}(\text{nW})$	$L_{\text{opt}}(\mu\text{m})$
1.	850	0.2898	1.2-1.8
2.	900	0.6521	1.2-1.6
3.	950	1.1590	1.0-2.4
4.	1000	1.8110	1.0-2.0
5.	1050	2.6080	1.2-1.6
6.	1100	3.5490	1.2-1.6
7.	1150	4.6350	1.2-1.4

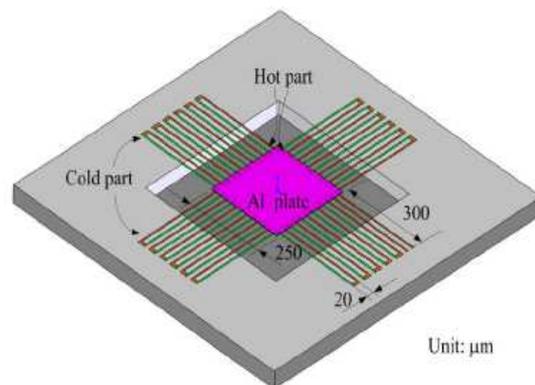


Fig. 1. Lateral design (Kao *et al.*, 2010)

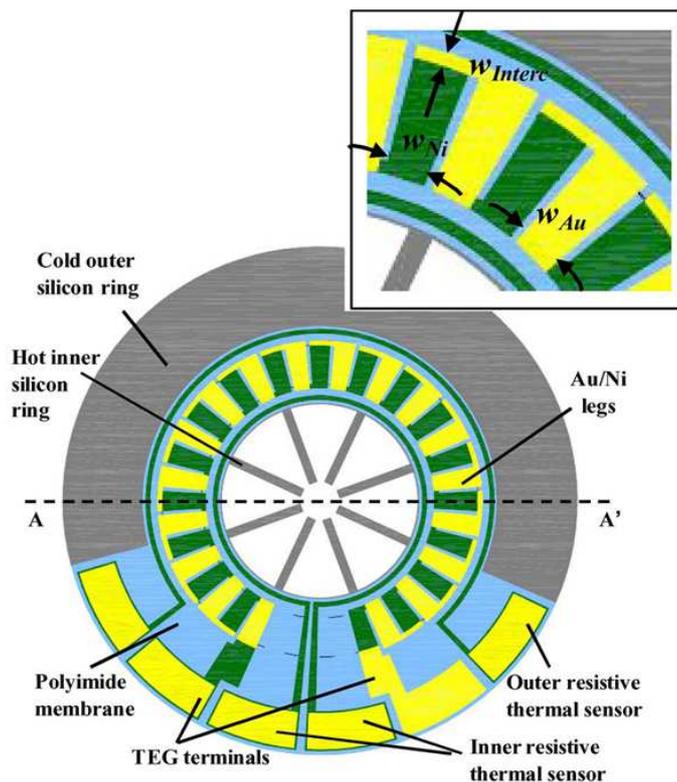


Fig. 2. Radial design (Xiong et al., 2011)

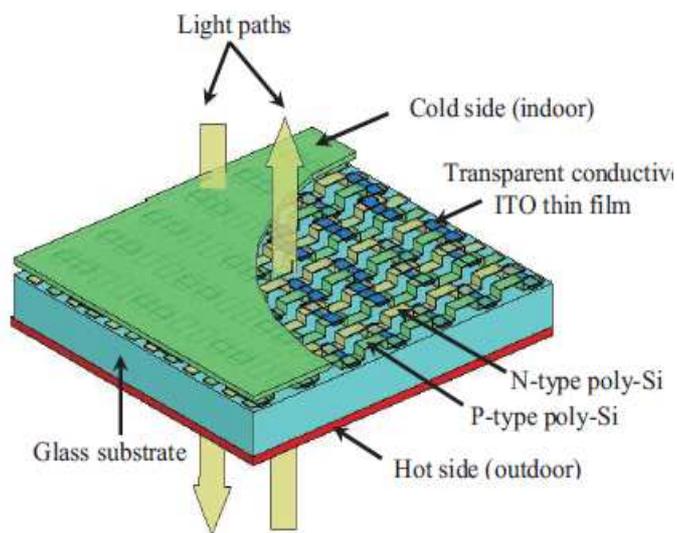


Fig. 3. Bridge design (Ming Chen et al., 2011)

Optimum length is the length of a thermo leg for which the power obtained is maximum for a particular operating temperature. For each operating temperature the optimum length is 1.2 to 1.4 μm with a cross sectional area of $0.3 \times 0.3 \mu\text{m}$. Table 1 gives the maximum power output and the optimum length for hot

side temperature varying from 850 to 1150 K in steps of 50K with a cross sectional area of $0.3 \times 0.3 \mu\text{m}$. The cross sectional area of μTEG is increased as $0.4 \times 0.4 \mu\text{m}$.

Figure 8 shows the current of μTEG for varying the thermo leg length from 0 to 2.8 μm in steps of 0.2 μm with a cross sectional area of $0.4 \times 0.4 \mu\text{m}$.

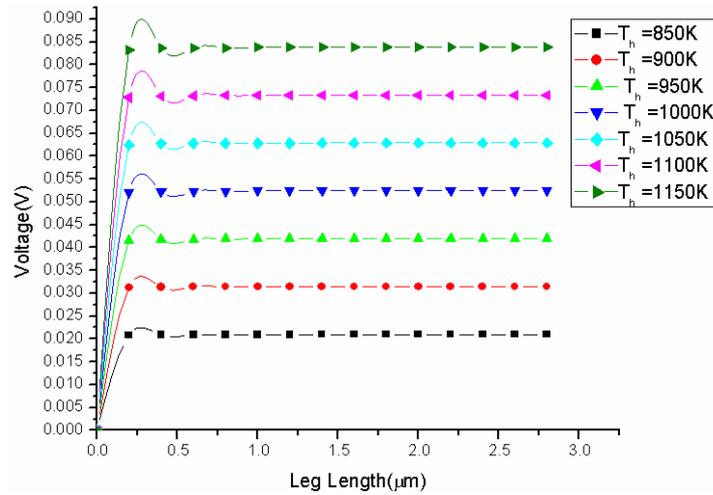


Fig. 4. Voltage of μ TEG for varying the thermo leg length with a cross sectional area of $0.3 \times 0.3 \mu\text{m}$

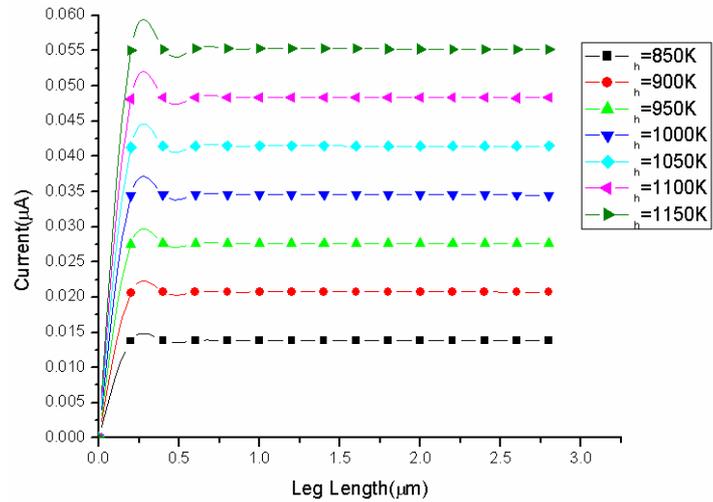


Fig. 5. Current of μ TEG for varying the thermo leg length with a cross sectional area of $0.3 \times 0.3 \mu\text{m}$

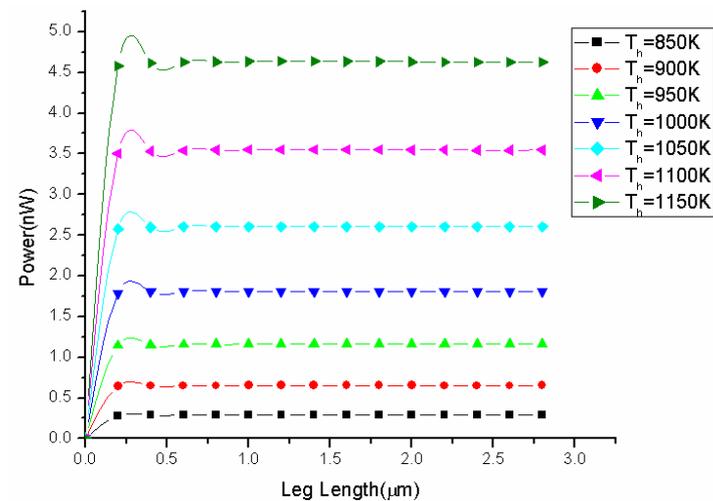


Fig. 6. Power of μ TEG for varying the thermo leg length with a cross sectional area of $0.3 \times 0.3 \mu\text{m}$

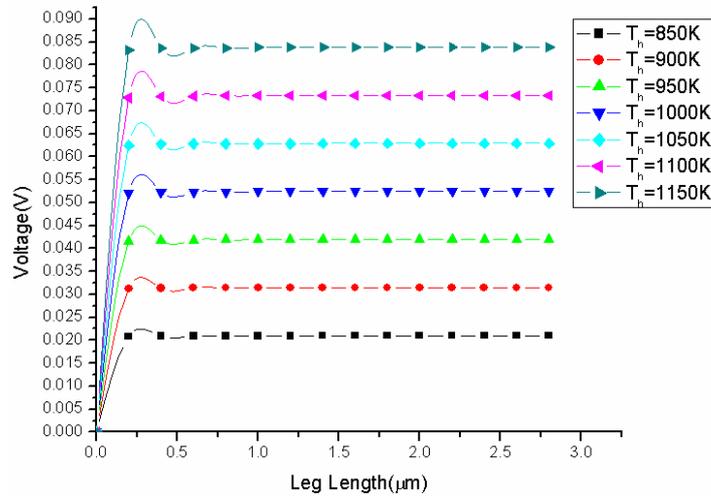


Fig. 7. Voltage of μ TEG for varying the thermo leg length with a cross sectional area of $0.4 \times 0.4 \mu\text{m}$

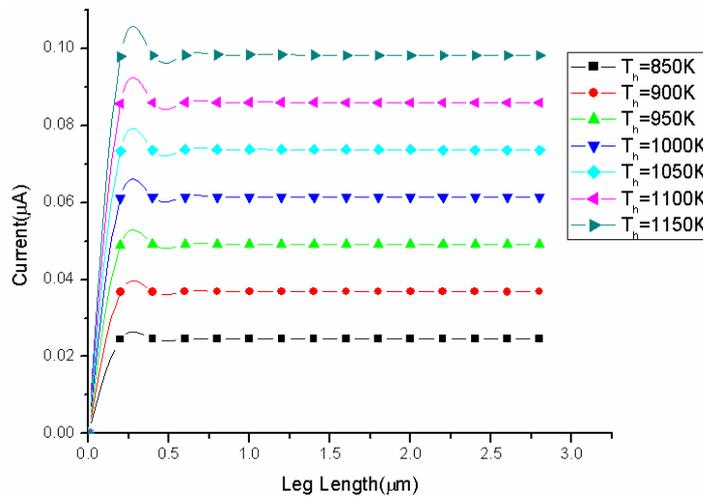


Fig. 8. Current of μ TEG for varying the thermo leg length with a cross sectional area of $0.4 \times 0.4 \mu\text{m}$

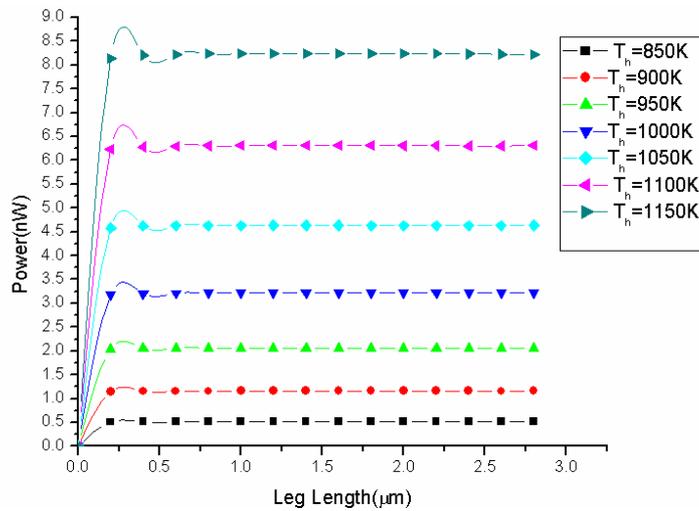


Fig. 9. Power of μ TEG for varying the thermo leg length with a cross sectional area of $0.4 \times 0.4 \mu\text{m}$

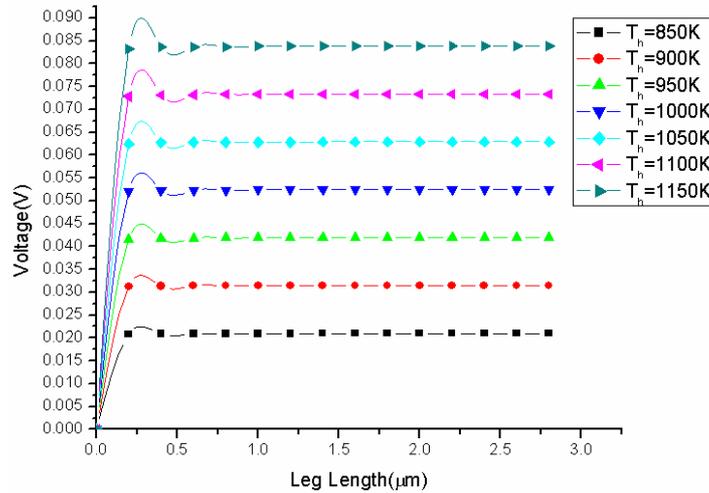


Fig. 10. Voltage of μ TEG for varying the thermo leg length with a cross sectional area of $0.5 \times 0.5 \mu\text{m}$

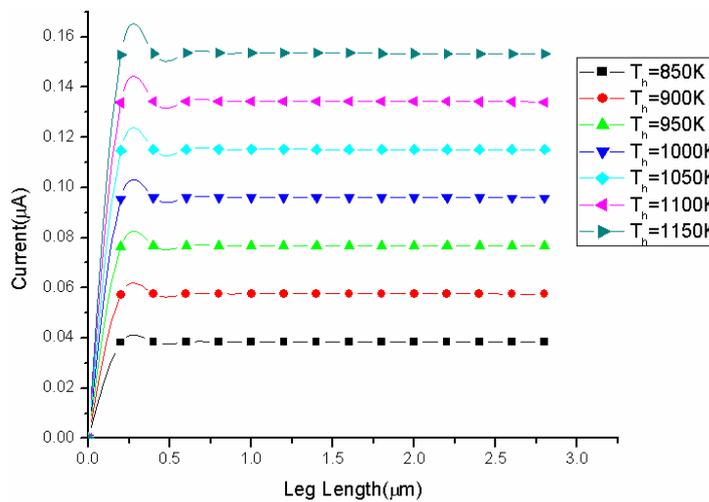


Fig. 11. Current of μ TEG for varying the thermo leg length with a cross sectional area of $0.5 \times 0.5 \mu\text{m}$

Table 2. Performance of μ TEG with a cross sectional area of $0.4 \times 0.4 \mu\text{m}$

Sl. No.	T_h (K)	P_{max} (nW)	L_{opt} (μm)
1.	850	0.5153	1.4-1.6
2.	900	1.1590	1.0-2.4
3.	950	2.0610	1.2-1.6
4.	1000	3.2200	1.2-1.6
5.	1050	4.6360	1.2-1.6
6.	1100	6.3090	1.2-1.6
7.	1150	8.2400	1.2-1.4

The same thermoelectric material is used and the same thermoelectric properties are used. Figure 7 shows the voltage of μ TEG for varying the thermo leg length from 0 to $2.8 \mu\text{m}$ in steps of $0.2 \mu\text{m}$ with a cross sectional area of $0.4 \times 0.4 \mu\text{m}$. Figure 9 shows the power of μ TEG for varying the thermo leg length from 0 to $2.8 \mu\text{m}$ in steps of $0.2 \mu\text{m}$ with a cross

sectional area of $0.4 \times 0.4 \mu\text{m}$. For each operating temperature the optimum length is 1.2 to $1.4 \mu\text{m}$ with a cross sectional area of $0.4 \times 0.4 \mu\text{m}$. Table 2 gives the maximum power output and the optimum length for hot side temperature varying from 850 to 1150 K in steps of 50 K with a cross sectional area of $0.4 \times 0.4 \mu\text{m}$.

The cross sectional area of μ TEG is increased as $0.5 \times 0.5 \mu\text{m}$. The same thermoelectric material and its properties are used. The temperature of the hot side is varied from 850 to 1150 K in steps of 50 K . The cold side temperature is 750 K . Figure 10 shows the voltage of μ TEG for varying the thermo leg length from 0 to $2.8 \mu\text{m}$ in steps of $0.2 \mu\text{m}$ with a cross sectional area of $0.5 \times 0.5 \mu\text{m}$.

Figure 11 shows the current of μ TEG for varying the thermo leg length from 0 to $2.8 \mu\text{m}$ in steps of $0.2 \mu\text{m}$ with a cross sectional area of $0.5 \times 0.5 \mu\text{m}$. Figure 12

shows the power of μ TEG for varying the thermo leg length from 0 to 2.8 μm in steps of 0.2 μm with a cross sectional area of $0.5 \times 0.5 \mu\text{m}$. For each operating temperature the optimum length varies from 1.2 to 1.4 μm with a cross sectional area of $0.5 \times 0.5 \mu\text{m}$.

Table 3 gives the maximum power output and the optimum length for hot side temperature varying from 850 to 1150 K in steps of 50 K with a cross sectional area of $0.5 \times 0.5 \mu\text{m}$. The cross sectional area of μ TEG is increased as $0.6 \times 0.6 \mu\text{m}$. Kawakami *et al.* (2009) uses the same thermoelectric material with the same thermoelectric properties. The temperature of the hot side is varied from 850 to 1150 K in steps of 50 K. The cold side temperature is 750 K. Figure 13 shows the voltage of μ TEG for varying the thermo leg length from 0 to 2.8 μm in steps of 0.2 μm with a cross sectional area of $0.6 \times 0.6 \mu\text{m}$. Figure 14 shows the current of μ TEG for varying the thermo leg length

from 0 to 2.8 μm in steps of 0.2 μm with a cross sectional area of $0.6 \times 0.6 \mu\text{m}$. Figure 15 shows the power of μ TEG for varying the thermo leg length from 0 to 2.8 μm in steps of 0.2 μm with a cross sectional area of $0.6 \times 0.6 \mu\text{m}$. For each operating temperature the optimum length is 1.4 μm with a cross sectional area of $0.6 \times 0.6 \mu\text{m}$.

Table 3. Performance of μ TEG with a cross sectional area of $0.5 \times 0.5 \mu\text{m}$

Sl.No.	T_h (K)	P_{max} (nW)	L_{opt} (μm)
1.	850	0.8015	1.2-1.6
2.	900	1.8110	1.0-2.2
3.	950	3.2200	1.2-1.8
4.	1000	5.0310	1.2-1.6
5.	1050	7.2440	1.2-1.4
6.	1100	9.8580	1.2-1.4
7.	1150	12.870	0.8-1.8

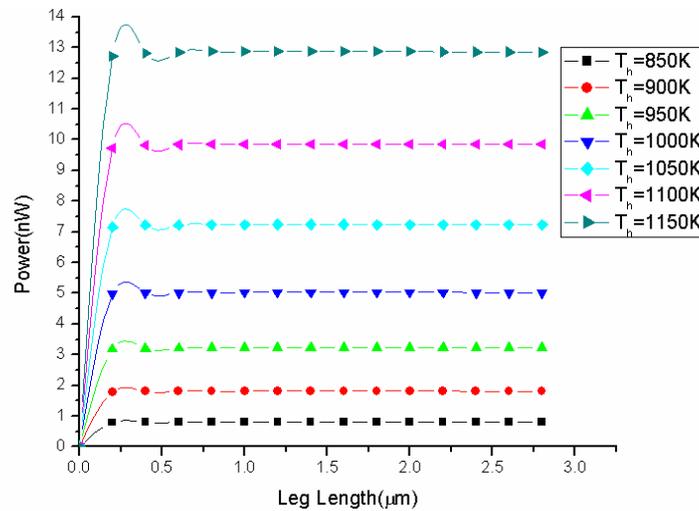


Fig. 12. Power of μ TEG for varying the thermo leg length with a cross sectional area of $0.5 \times 0.5 \mu\text{m}$

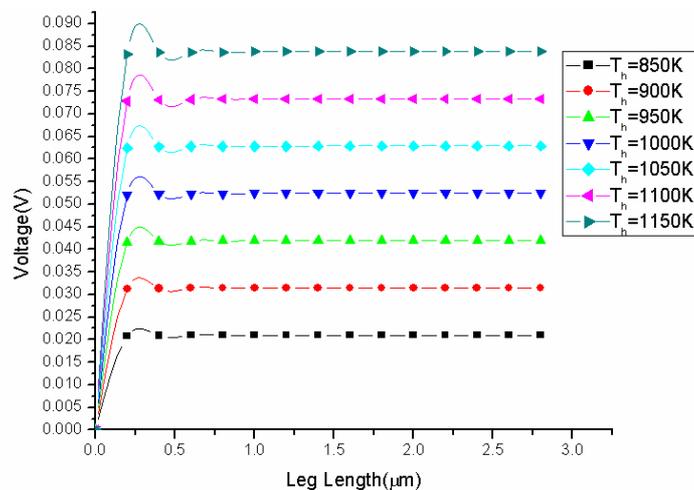


Fig. 13. Voltage of μ TEG for varying the thermo leg length with a cross sectional area of $0.6 \times 0.6 \mu\text{m}$

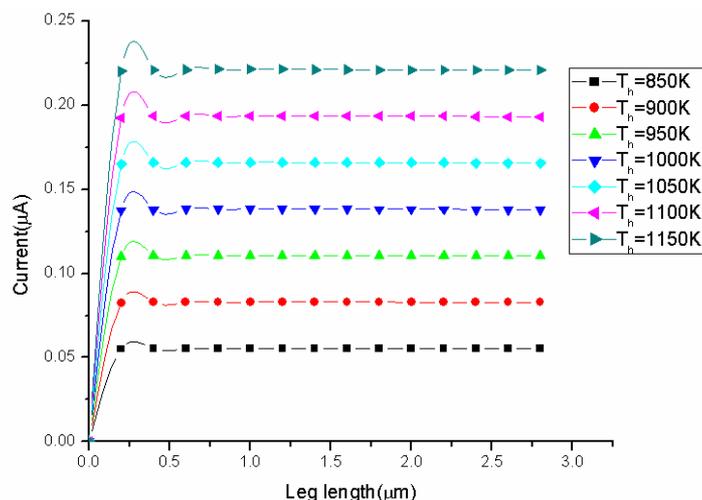


Fig. 14. Current of μ TEG for varying the thermo leg length with a cross sectional area of $0.6 \times 0.6 \mu\text{m}$

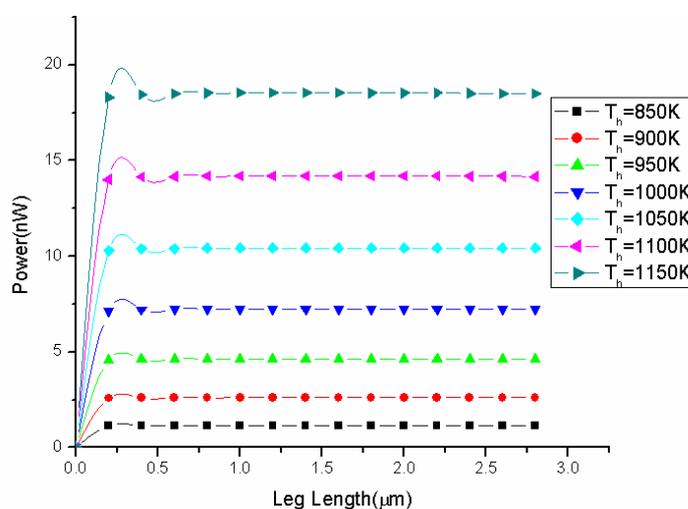


Fig. 15. Power of μ TEG for varying the thermo leg length with a cross sectional area of $0.6 \times 0.6 \mu\text{m}$

Table 4. Performance of μ TEG with a cross sectional area of $0.6 \times 0.6 \mu\text{m}$

Sl. No.	T_h (K)	P_{max} (nW)	L_{opt} (μm)
1.	850	1.159	1-2.4
2.	900	2.609	1.4
3.	950	4.637	1.2 -1.8
4.	1000	7.245	1.4
5.	1050	10.430	1.0-2.2
6.	1100	14.200	1.2-1.4
7.	1150	18.540	1.0-1.6

Table 4 gives the maximum power output and the optimum length for hot side temperature varying from 850 to 1150 K in steps of 50 K with a cross sectional area of $0.6 \times 0.6 \mu\text{m}$.

For each operating temperature the optimum length is 1.4 μm . Modern lighting system is LED lighting to save

power consumption. So the load is considered as 75 W LED street light. It consist of 9 LEDs in series and 8 such parallel path. The voltage and current rating of each LED is 3 V and 350 mA respectively. Resistance of each device, each path and the total are 8.57, 771.43 and 9.6 Ω respectively. To get the maximum power at the load, the resistance of micro thermoelectric generator source resistance should be equal to the load resistance. Voltage of each device is calculated as 0.0838 V. Current in each device is calculated as 0.2212 μA . From this the resistance of each device is calculated as 378842.68 Ω . Number of devices in series is 322 to get the required voltage of 27 V. Number of devices in parallel to get a current of 2800 mA is 12658228. This gives an effective resistance of 9.6 Ω which is matched with load impedance. The area required for the μ TEG is $450.8 \mu\text{m} \times 17.7215 \text{ m}$ for 75W LED light.

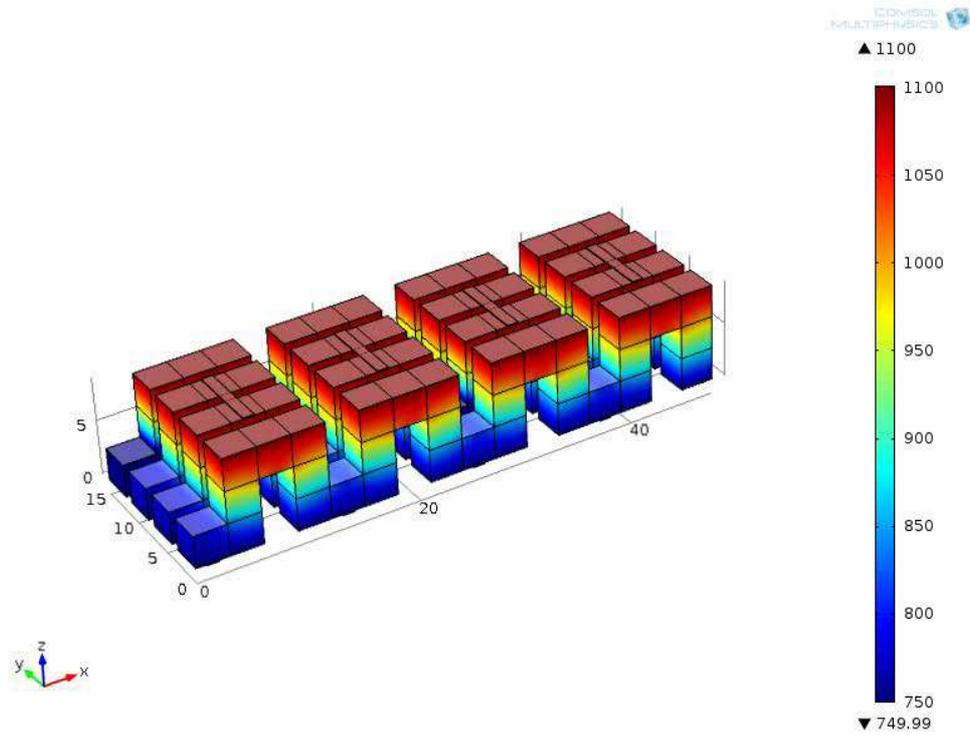


Fig. 16. Temperature distribution of μ TEG with gap length of $0.3\mu\text{m}$ and leg length of $1.1\mu\text{m}$ and cross sectional area of $0.3\times 0.3\mu\text{m}$

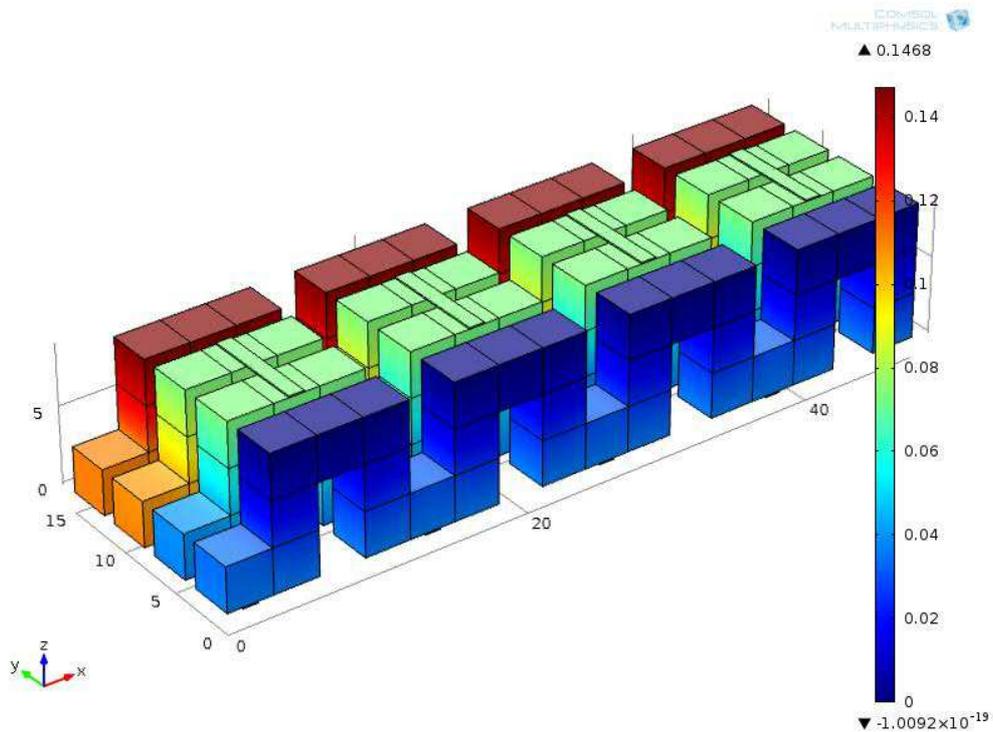


Fig. 17. Shows the voltage distribution of μ TEG with gap length of $0.3\mu\text{m}$ and leg length of $1.1\mu\text{m}$ and cross sectional area of $0.3\times 0.3\mu\text{m}$

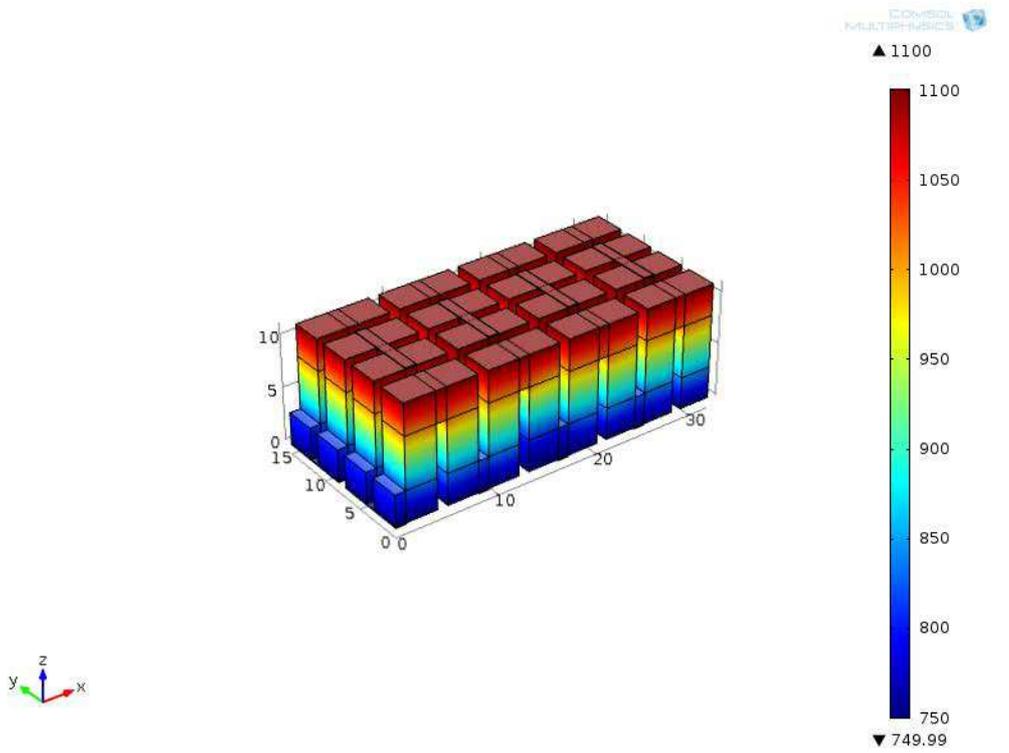


Fig. 18. Temperature distribution of μ TEG with gap length of $0.1\mu\text{m}$ and leg length of $1.3\mu\text{m}$ and cross sectional area of $0.3\times 0.3\mu\text{m}$

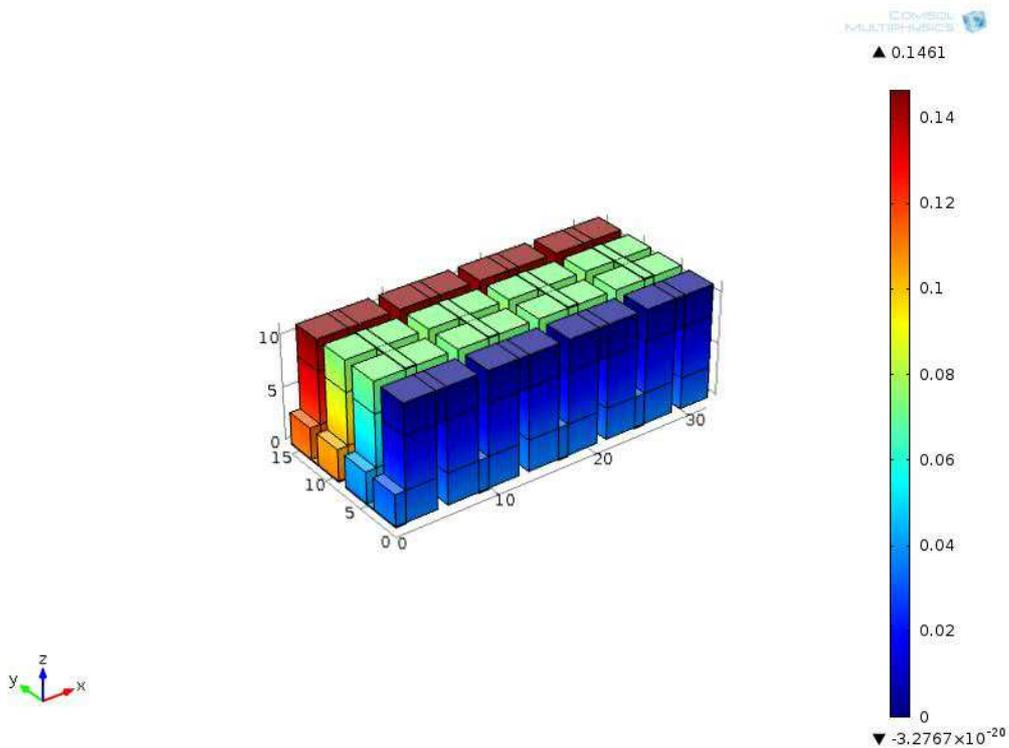


Fig. 19. Voltage distribution of μ TEG with gap length of $0.1\mu\text{m}$ and leg length of $1.3\mu\text{m}$ and cross sectional area of $0.3\times 0.3\mu\text{m}$

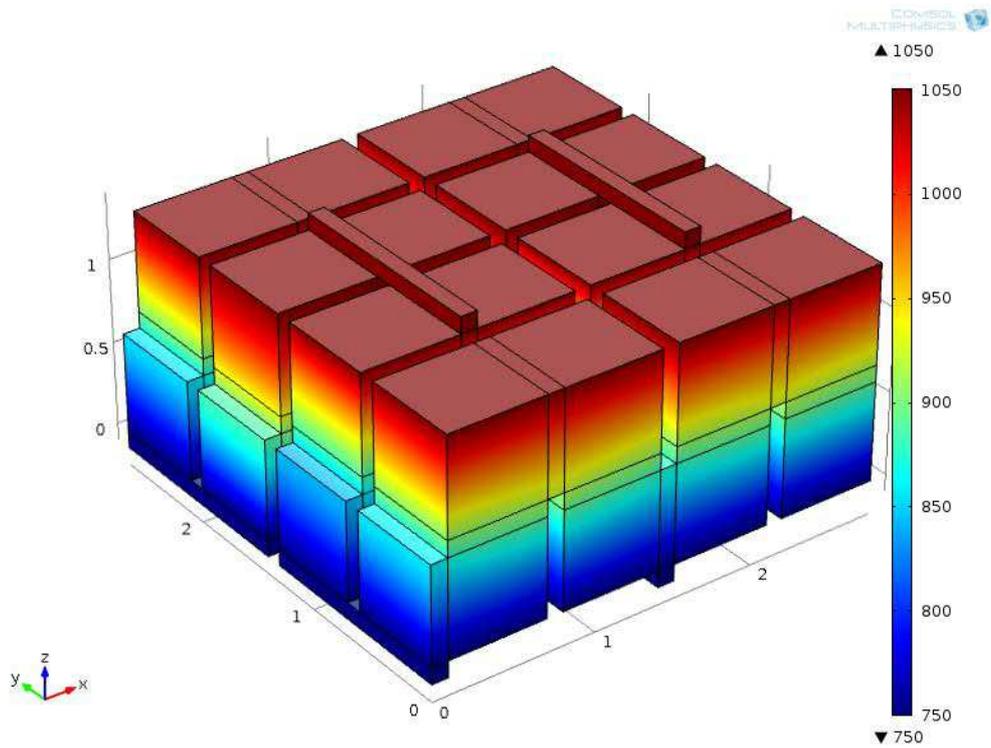


Fig. 20. Temperature distribution of μ TEG with gap length of $0.1 \mu\text{m}$ and leg length of $1.3 \mu\text{m}$ and cross sectional area of $0.6 \times 0.6 \mu\text{m}$

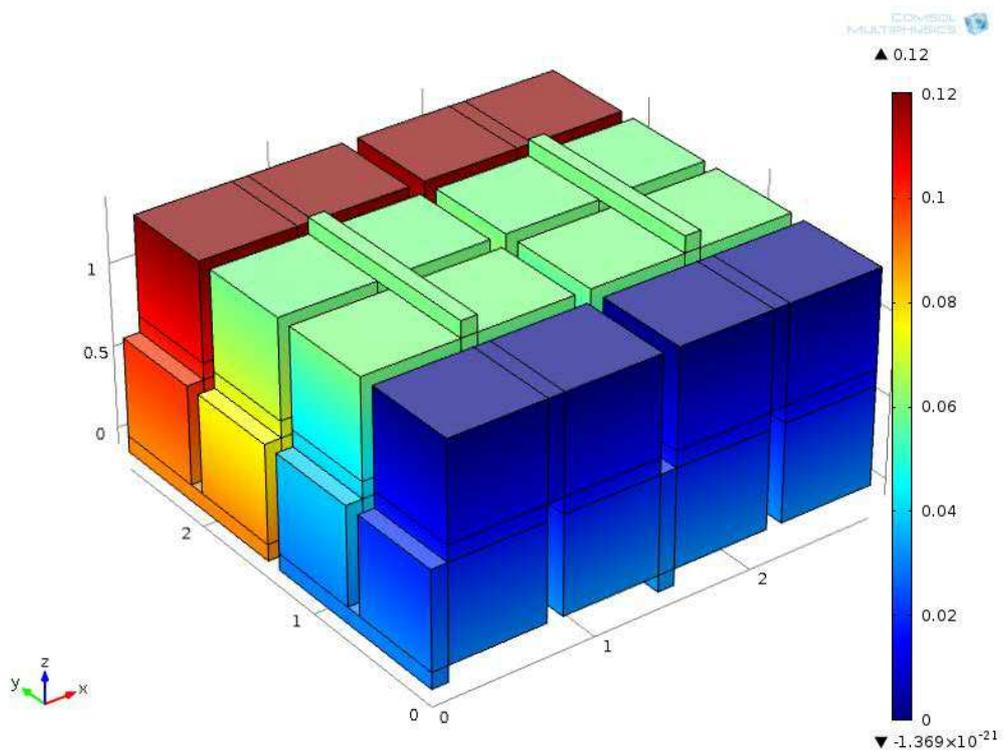


Fig. 21. Shows the voltage distribution of μ TEG with gap length of $0.1 \mu\text{m}$ and leg length of $1.3 \mu\text{m}$ and cross sectional area of $0.6 \times 0.6 \mu\text{m}$

Simulation of μ TEG using COMSOL

A bridge type design of μ TEG with two thermocouples in series and four parallel paths is simulated using COMSOL. The optimum length of TEG is 1.4 μ m. The thermoelectric material used is perovskite-type $\text{Ca}_{0.85}\text{Nd}_{0.1}\text{□}_{0.05}\text{MnO}_3$.

The thermoelectric properties of the materials are Seebeck coefficient is 104.889 $\mu\text{V/K}$. The electrical conductivity of perovskite-type $\text{Ca}_{0.85}\text{Nd}_{0.1}\text{□}_{0.05}\text{MnO}_3$ is 14336.095 S/m. The thermal conductivity of perovskite-type $\text{Ca}_{0.85}\text{Nd}_{0.1}\text{□}_{0.05}\text{MnO}_3$ is 3.3 W/(m-K). The temperature of the hot side is kept at 1150 K. The cold side temperature is 750 K. Figure 16 shows the temperature distribution of μ TEG with gap length of 0.3 μ m and leg length of 1.1 μ m and cross sectional area of $0.3 \times 0.3 \mu\text{m}$. Figure 17 shows the voltage distribution for the same μ TEG. The power density is increased by decreasing the die area. This is achieved by decreasing the gap length between the thermo leg and increasing the length of thermo leg.

Figure 18 shows the temperature distribution of μ TEG with gap length of 0.1 μ m and leg length of 1.3 μ m and cross sectional area of $0.3 \times 0.3 \mu\text{m}$. Figure 19 shows the voltage distribution for the same μ TEG. The power output is increased by increased by increasing the cross sectional area for the same optimum length. Figure 20 shows the temperature distribution of μ TEG with gap length of 0.1 μ m and leg length of 1.3 μ m and cross sectional area of $0.6 \times 0.6 \mu\text{m}$. Figure 21 shows the voltage distribution for the same μ TEG.

Conclusion

The impedance matching for the load is obtained by series and parallel connection of micro thermoelectric generator. The power density is increased by decreasing the die area. This is achieved by decreasing the gap length between the thermo leg and increasing the length of thermo leg. The design optimization of bridge type is done for maximum power output. The thermo leg length is varied for the maximum power output. For the optimum length the power output further increases with increasing cross sectional area. The cross sectional area is then obtained for the possible bridge design. The temperature gradient can be improved by including micro fluidic heat transfer system.

Acknowledgment

I thank National Programme on Micro and Smart Systems (NPMASS) for establishing MEMS Design Centre at our University. The above simulations were done with the help of COMSOL software in the MEMS design centre.

Funding Information

The authors have no support or funding to report.

Author's Contributions

Jeyashree Yesuraj: Participated in simulation of micro thermoelectric generator using COMSOL.

Vimala Juliet Ashokan: Participated in selection of material.

Sukhi Yesuraj: Contributed for writing the manuscript.

Rebecca Shirly Harrison Christley: Participated in optimization of design of micro thermoelectric generator.

Ethics

This article is original and contains unpublished material. The corresponding author confirms that all of the other authors have read and approved the manuscript and no ethical issues involved.

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